

EC130T2 Perform Once Check

interval			type	items	specs	code	reference	
min	max	set						
2	10	6	torque check / position check	FUEL TANK STRAP	by chart	3	AMM 28-11-00, 5-1	
30	33	31	detail inspection	TAILBOOM TO FUSELAGE JUNCTION	80~97 in-lb (9~11 N.m)	3	AMM 53-31-00, 6-1	
30	35	34	visual check	MR blade		1	AMM 62-11-00, 6-1	
150	165	160	visual check	MR blade		1	AMM 62-11-00, 6-1	
300	315	310	visual check	MR blade		1	AMM 62-11-00, 6-1	
450	465	460	visual check	MR blade		1	AMM 62-11-00, 6-1	
2	10	6	torque check	spherical thrust bearing/ sleeve	1682~1947 in-lb (190~220 N.m)	3	AMM 62-21-00, 4-4	
2	10	6	torque check	FREQUENCY ADAPTERS/SLEEVE	310~486 in-lb (35~55 N.m)	3	AMM 62-21-00, 4-4	
2	10	6	lube	DROOP STOP RING ASSY.	G355	3	AMM 62-21-00, 4-2	
2	10	6	torque check	MAST/HUB COUPLING	532~584 in-lb (60~66 N.m)	3	AMM 62-21-00, 4-2	
2	10	6	torque check	PITCH CHANGE ROD BOLTS.	top	133~168 in-lb (15~19 N.m)	3	AMM 62-33-00, 4-1
					bottom	204~239 in-lb (23~27 N.m)	3	AMM 62-33-00, 4-1
2	10	6	torque check	upper casing/flared housing		3		
2	10	6	torque check	MGB upper split line	133~154 in-lb (15~17.5 N/m)	3	AMM 62-31-00, 4-1	
2	10	6	torque check	swashplate guide/upper casing	40~61 in-lb (4.5~7 N.m)	3	AMM 62-31-00, 4-3	
2	10	6	torque check	scissor link drive		3		
2	10	6	torque check	rotating/ non rotating scissor link hinge bolts	142~177 in-lb (16~20 N.m)	3	AMM 62-33-00, 4-1	
2	10	6	torque check	scissor link to swashplate attachment		3		
30	33	31	oil change	MGB OIL		2	AMM 12-10-00, 3-1	
2	10	6	retorque	suspension bars	620~752 in-lb (70~85 N.m)	3	AMM63-32-00,4-1	
2	10	6	retorque	cross beam	709~796 in-lb (80~90 N.m)	3	AMM 63-21-00,4-2, 63-31-00,4-1	
2	10	6	retorque	TAIL ROTOR	133~177 in-lb (15~20 N.m)	3	AMM 64-21-00, 4-2	
2	10	6	lube	T/R DS BEARING	mobil 28	3	AMM 65-11-00, 3-1	
2	10	6	detail inspection	TGB ATTACH BOLTS		3	AMM 65-21-00, 6-1	
30	33	31	oil change	TGB		2	AMM 12-10-00, 3-1	
2	10	6	retorque	M/R SERVO ATTACH BOLTS	top	204~239 in-lb (23~27 N.m)	3	AMM 67-31-00, 4-2
					bottom	142~177 in-lb (16~20 N.m)	3	AMM 67-31-00, 4-2
300	315	310	detail inspection	starter generator, 150SG 122Q-4, 200SGL130Q-4		2		

code; 1=installed new: 2= installed new,overhauled,repaired: 3=each installation