

EC130B4 Perform Once Check

interval			type	items	specs	code	reference	
min	max	set						
2	10	5	torque check / position check	FUEL TANK STRAP	by chart	3	AMM 28-11-00, 5-1	
30	33	30	detail inspection	TAILBOOM TO FUSELAGE JUNCTION	80~97 in-lb (9~11 N.m)	3	AMM 53-31-00, 6-1	
2	10	5	retorque	CABIN ANTI-VIBE SUPPORT	204-238 in-lb (23~27 N.m)	3	AMM 53-32-00, 4-1	
30	30	30	visual check	MR blade		1	AMM 62-11-00, 6-3	
25	30	27	visual check	MR blade		1	AMM 62-11-00, 6-1	
150	165	160	visual check	MR blade		1	AMM 62-11-00, 6-1	
300	315	305	visual check	MR blade		1	AMM 62-11-00, 6-1	
450	465	455	visual check	MR blade		1	AMM 62-11-00, 6-1	
2	10	5	torque check	MAST/HUB COUPLING	532~584 in-lb (60~66 N.m)	3	AMM 62-21-00, 4-2	
2	10	5	torque check	SPHERICAL THRUST BEARING/SLEEVES	1682~1947 in-lb (190~220 N.m)	3	AMM 62-21-00, 4-4	
2	10	5	torque check	FREQUENCY ADAPTERS/SLEEVE	310~486 in-lb (35~55 N.m)	3	AMM 62-21-00, 4-4	
2	10	5	torque check	PITCH CHANGE ROD BOLTS.	top	133~168 in-lb (15~19 N.m)	3	AMM 62-33-00, 4-1
					bottom	204~239 in-lb (23~27 N.m)	3	AMM 62-33-00, 4-1
2	10	5	lube	DROOP STOP RING ASSY.	G355	3	AMM 62-21-00, 4-2	
2	10	5	torque check	rotating/ non rotating scissors bolts	142~177 in-lb (16~20 N.m)	3	AMM 62-33-00, 4-1	
2	10	5	torque check	MGB upper split line	133~154 in-lb (15~17.5 N/m)	3	AMM 62-31-00, 4-1	
2	10	5	torque check	SWASHPLATE GUIDE TO UPPER CASING	40~61 in-lb (4.5~7 N.m)	3	AMM 62-31-00, 4-3	
	33	30	oil change	MGB OIL		3	AMM 12-10-00, 3-1	
2	10	5	retorque	suspension bars	620~752 in-lb (70~85 N.m)	3	AMM63-32-00,4-1	
2	10	5	retorque	cross beam	709~796 in-lb (80~90 N.m)	3	AMM 63-21-00,4-2, 63-31-00,4-1	
2	10	5	retorque	TAIL ROTOR	133~177 in-lb (15~20 N.m)	3	AMM 64-21-00, 4-2	
2	10	5	lube	T/R driveshaft bearings	mobil 28	3	AMM 65-11-00, 3-1	
2	10	5	clearance check	front shaft FLANGE AND THE FAIRING	4 mm min. all around	3	AMM 65-11-00, 4-2	
2	10	5	detail inspection	TGB ATTACH BOLTS		3	AMM 65-21-00, 6-1	
30	33	30	oil change	TGB after installation		3	AMM 12-10-00, 3-1	
2	10	5	retorque	M/R SERVO ATTACH BOLTS	top	204~239 in-lb (23~27 N.m)	3	AMM 67-31-00, 4-2
					bottom	142~177 in-lb (16~20 N.m)	3	AMM 67-31-00, 4-2

code; 1=installed new; 2= installed new, overhauled/repaired; 3=each installation